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Instructions for the BMW 3 Series F30/F31 front spoiler



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PLEASE NOTE!

Dear Customer,

These instructions are intended to help you quickly and easily mount the DM Autoteile BMW 3 Series F30/F31 front spoiler and its components on your vehicle.

The basic prerequisite for a smooth conversion is the use of a lifting platform. To avoid damage, we recommend having another person carry out the conversion. It is installed at the original attachment points and should therefore be able to be implemented within a few hours.

Attention: It is generally advisable to have work on vehicles carried out by professionals. The assembly can also be carried out by a layman, but in this case we assume no liability for the product.

Only a conversion that is carried out professionally and completely according to our instructions is approved for road traffic.

Needed people: 1 - 2 Needed time: 1 hour

You can find the tools you need in the list (page 3) "What else you need". We have made sure that no special tools are required.

If you need help, we will be happy to organize the installation in our in-house workshop.

BMW 3 series F30/F31 front spoiler

is compatible with the following models:

BMW F30 Sedan (year 2011 - 2017) + LCI only for models with M-package bumpers ex works

Not compatible for M3!

BMW F31 Touring (year 2011 - 2017) + LCI only for models with M-package bumpers ex works

Not compatible for M3!

Recommendation: For reasons of safety, we recommend having the installation carried out by qualified personnel!

SCOPE OF DELIVERY:

1x front spoiler

4x sheet metal screws

2x washers

1x adhesion promoter



WHAT ELSE YOU NEED:

Tool

- 3-1552



1x Phillips screwdriver



1x 3mm drill

ASSEMBLY:

3-1552

- Remove the 6 clips from the bumper and save for later use (Image 1).
- Clean the lower bumper area and then apply the adhesion promoter evenly (Picture 2).
- Remove about 10 cm of the protective film from the 3M adhesive tape on each side. Then glue the front spoiler to the lower bumper.

Check the correct position of both sides, and then remove all the backing of the tape. Press firmly where the 3M tape will be (Image 3).

- 4. Now reinsert the 6 clips that you removed in the first step (image 4).
- 5. Use a 3mm drill bit to drill four locating holes in the bumper.

Now screw the Phillips screws included in the scope of delivery into the pre-drilled holes. Use the supplied washers for the two outer screws (image 5).









