

DM AUTOTEILE

Instructions for the BMW 4-series F32/F33/F36 front spoiler



§ 22 - 3-1583

REVISION: 10.11.2022

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PLEASE NOTE!**Dear Customer,**

These instructions are intended to help you quickly and easily mount the DM Autoteile BMW 4 Series F32/F33/F36 front spoiler and its components on your vehicle.

The basic prerequisite for a smooth conversion is the use of a lifting platform. To avoid damage, we recommend having another person carry out the conversion. It is installed at the original attachment points and should therefore be able to be implemented within a few hours.

Attention: It is generally advisable to have work on vehicles carried out by professionals. The assembly can also be carried out by a layman, but in this case we assume no liability for the product.

Only a conversion that is carried out professionally and completely according to our instructions is approved for road traffic.

Needed people: 1 - 2

Needed time: 1 hour

You can find the tools you need in the list (page 3) „What else you need“. We have made sure that no special tools are required.

If you need help, we will be happy to organize the installation in our in-house workshop.

BMW 4 series F32/F33/F36 front spoiler is compatible with the following models:

BMW F32 Coupe (Year 10/2013 - today)

Not compatible for M4!

BMW F33 Convertible (Year 10/2013 - today)

Not compatible for M4!

BMW F36 Gran Coupe (Year 10/2013 - today)

Not compatible for M4!

Recommendation: For reasons of safety, we recommend having the installation carried out by qualified personnel!

SCOPE OF DELIVERY:

1x front spoiler

6x hex bolts

3x reinforcement plates with nuts

1x adhesion promoter



WHAT ELSE YOU NEED:

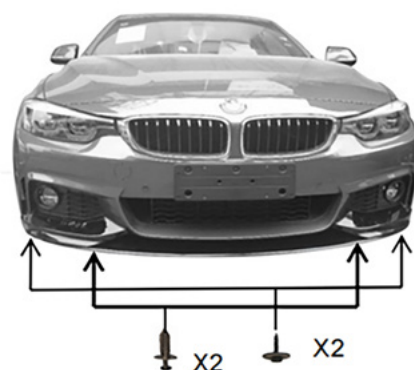
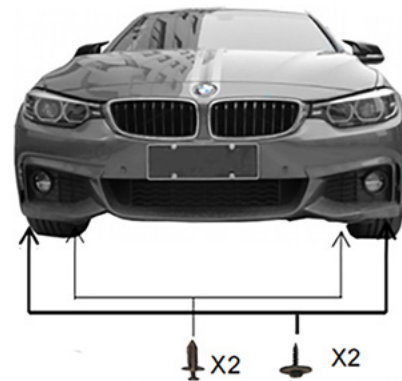
Tool



1x ratchet with size 8 nut

ASSEMBLY:

1. Remove the 2 clips and the 2 screws from the bumper and keep them for later use (pic 1).
2. Clean the lower bumper area and then apply the adhesion promoter evenly (Picture 2)
3. Remove about 10 cm of the protective film of the 3M adhesive tape on each side, then stick the front spoiler on the lower bumper. Check the optimal position of both sides, and then remove all the backing of the tape and press the places where the 3M tape is stuck. (Picture 3)
4. Then use the supplied hex head bolts and reinforcement plates with nuts to firmly fix the center section (Reinforcement plates are inserted into the bumper with the nuts facing forward). (pic 4)
5. Now put back the 2 clips and the 2 screws that you removed in the first step. (pic 5)



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